

STEP BY STEP GUIDE

RapidSTACK+™ chamber rings are 150mm deep, and are designed to stack together to achieve the desired depth.

1. ENSURE YOU HAVE THE CORRECT NUMBER OF COMPONENTS PRIOR TO ASSEMBLY

Each chamber ring requires:

- 4 No. Chamber sections (see table below for sizes available)
- 4 No. Pins (M10 x 80)
- 4 No. Nuts (M10)
- 8 No. Washers (M10)



2. ASSEMBLE RINGS

Using 1 No. pin, 1 No. nut and 2 No. washers, connect at each corner, inter-linking one section to the other using the pre-drilled holes. (Ensure each section is aligned the same way up). As each ring is stacked, fully tighten the self-locking nuts provided (this will ensure each chamber ring is centrally seated ensuring that the total chamber depth is secured. (Torque recommendation 30nm).



3 ASSEMBLE CHAMBER

RapidSTACK+™ 900mm and 1200mm top chamber rings require twin composite covers therefore each top ring could be delivered fully assembled or flat packed for self assembly (all CRB brackets will be pre-fitted upon delivery). If locking plates are required, ensure they are fitted whilst assembling the top ring. 2 No. standard locking plates are required for chambers up to 600mm square, an additional 2 No. CRB locking plates are required for the larger chambers.



CLEAR OPENING SIZES AVAILABLE

290 x 275mm	300 x 450mm	450 x 450mm
450 x 600mm	600 x 600mm	900 x 450mm
900 x 600mm	1200 x 450mm	1200 x 600mm